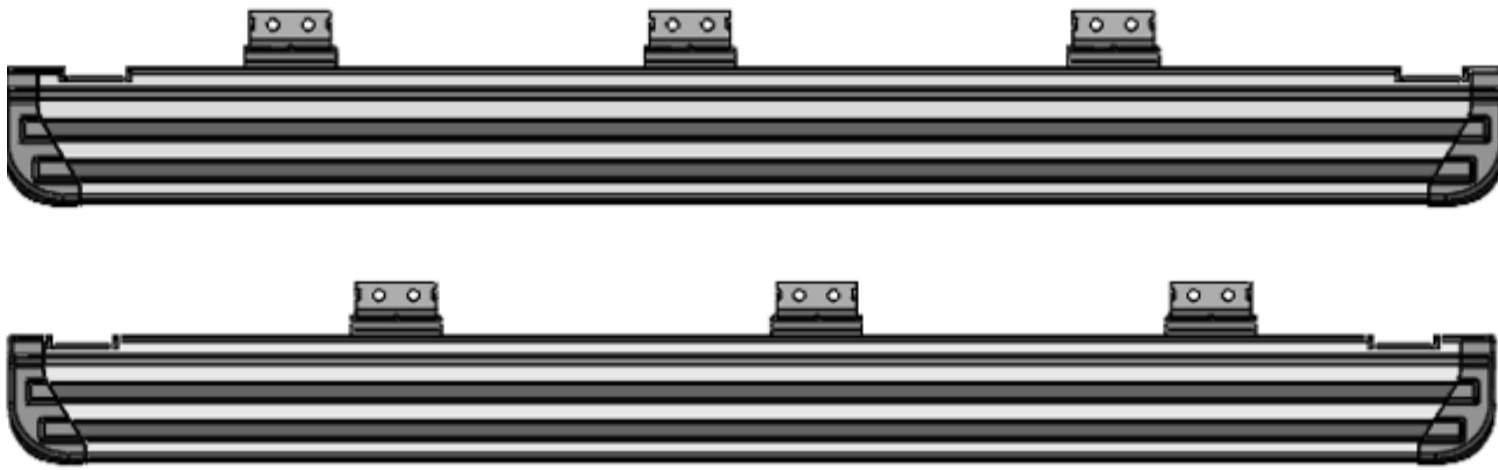
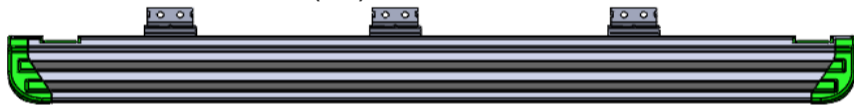
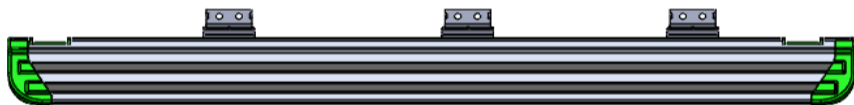


INSTALLATION INSTRUCTIONS
DESCRIPTION: Outback Running Board

KIT CONTENTS

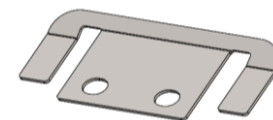
Left Hand Board (x1)



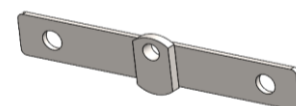
Right Hand Board (x1)



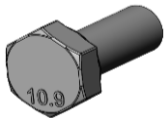
Belly Pan Retention Plate (x6)



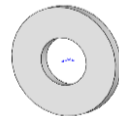
Sill Mount Plate (x6)



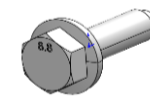
M10 Bolt (x12)



M10 Washer (x12)



M6 SEMS Bolt (x6)


TOOLS REQUIRED


3/8" Drive Ratchet



10mm Socket



12mm Socket



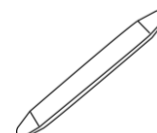
17mm Socket



3/8" Extension



Scissors



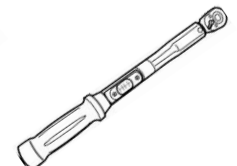
Trim Removal Tool



Drill with 6mm drill bit



Touch Up Paint



3/8" Torque Wrench

MEANING OF CHARACTERS:


: CAUTION – A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



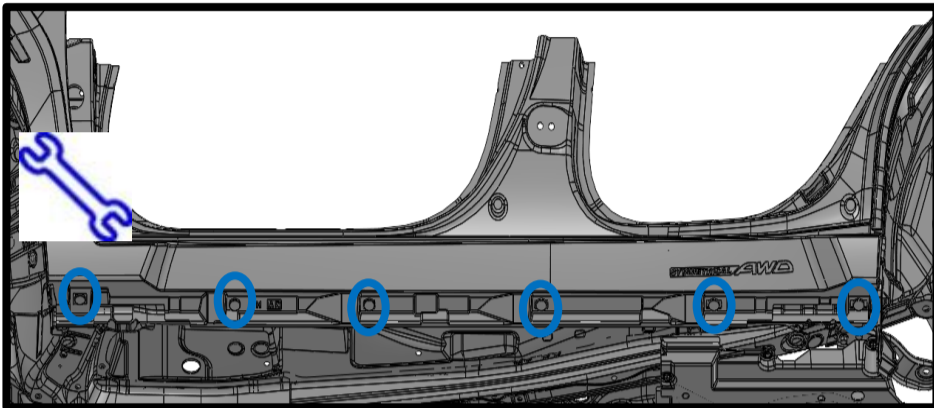
: STOP – Damage to the vehicle may occur. Do not proceed until process has been complied with.



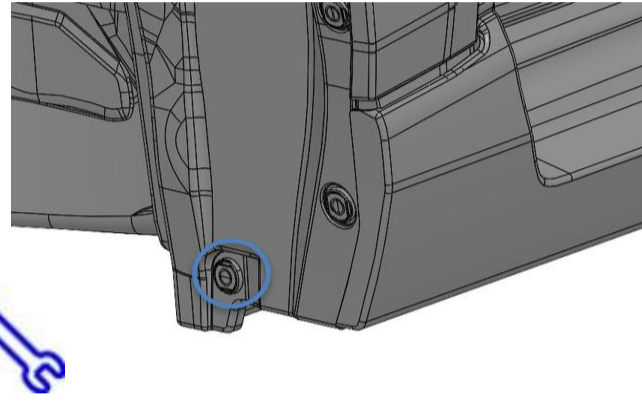
: TOOLS & EQUIPMENT – Specific tools and equipment recommended for this process.

INSTALLATION INSTRUCTIONS
DESCRIPTION: Outback Running Board

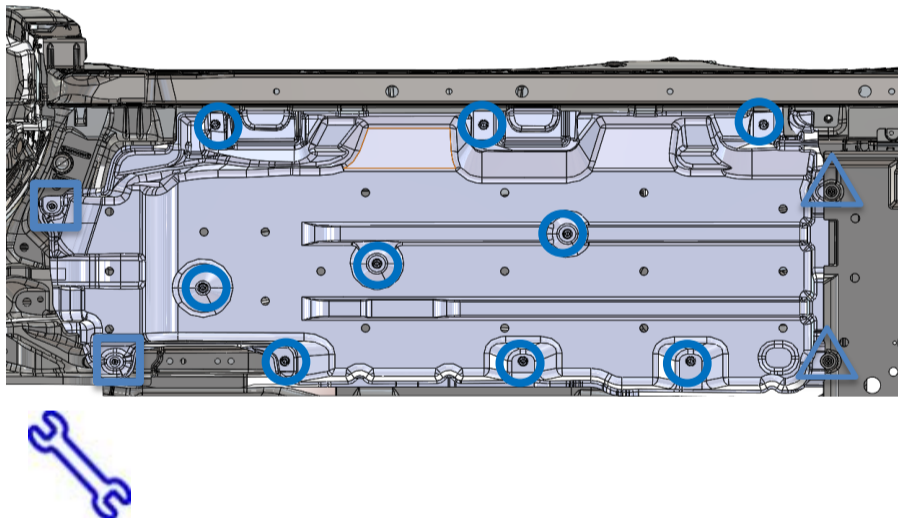
1 TRIM REMOVAL
Remove driver's trim by removing highlighted hardware (6 plastic plugs) with the trim removal tool. Do not discard the plugs.



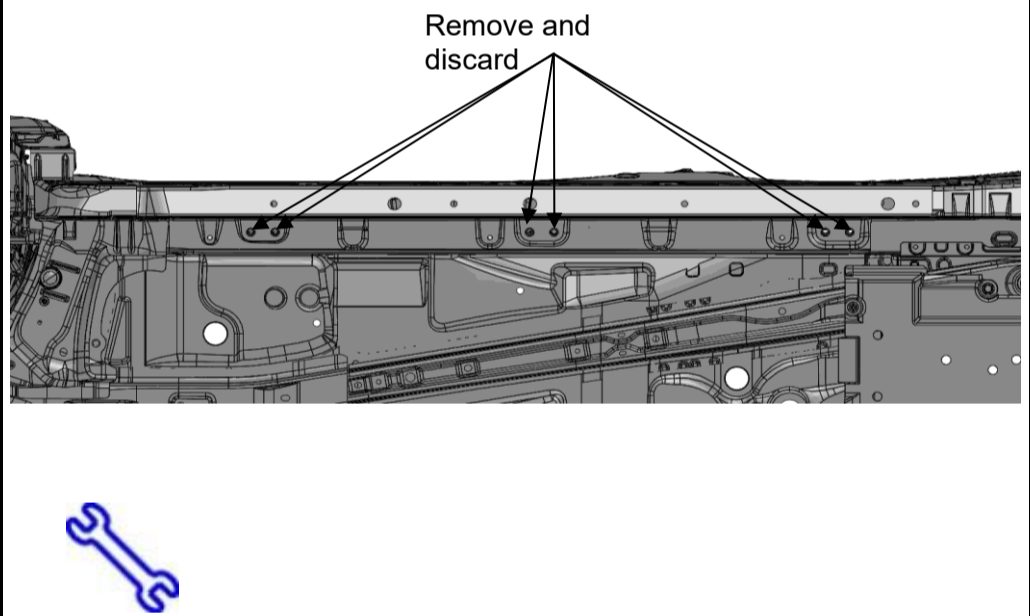
2 TRIM REMOVAL CONTINUED
Remove the highlighted front plug. Use the trim removal tool to disengage plug (do not discard plug). Open front and rear door to allow more room to maneuver trim piece. Pull gently but firmly outward to remove the trim piece from the vehicle and carefully set aside. Repeat step 1 & 2 for the passenger side of the vehicle.



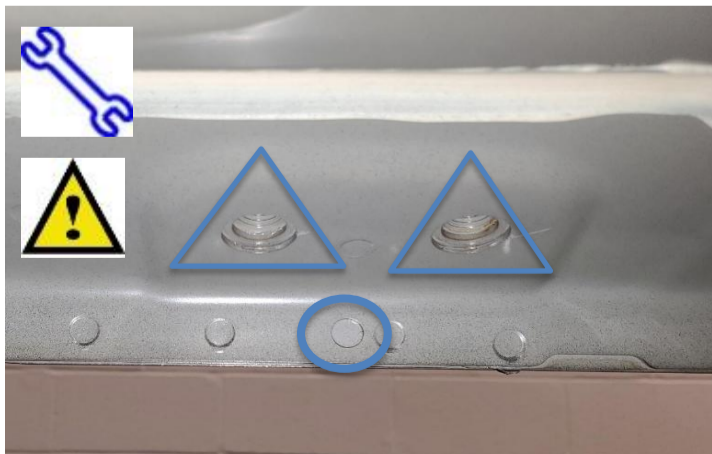
3 BELLY PAN REMOVAL
Starting on the driver's side, use the trim removal tool to remove belly pan plugs (9x circles). Use 10mm socket and 3/8" ratchet to remove 2x M6 forward bolts (2x squares). Use 12mm socket and 3/8" ratchet to remove 2x M8 rearward bolts (2x triangles). Do not discard plugs or bolts. Remove belly pan from the vehicle. Repeat step 3 on the passenger side.



4 M10 HOLE PLUG REMOVAL
Starting with driver's side of vehicle, remove 2x M10 hole plugs from each mounting location and discard. Repeat step 4 for the passenger side.



5 DRILL M6 CLEARANCE HOLE
Starting with the front driver side mounting location, locate the two M10 weld nuts (triangles). Directly between them on the inside of the pinch flange there is a guide indentation (circle). Using the drill with a 6mm drill bit, drill a hole through this indentation. Repeat step 5 at each of the six mounting locations around the vehicle. Coat exposed metal with touch up paint.



6 BELLY PAN TRIMMING
After removing Belly Pans from vehicle, locate front, middle and rear mounting locations. (Images shown are from driver's side belly pan).

Front

Middle

Rear





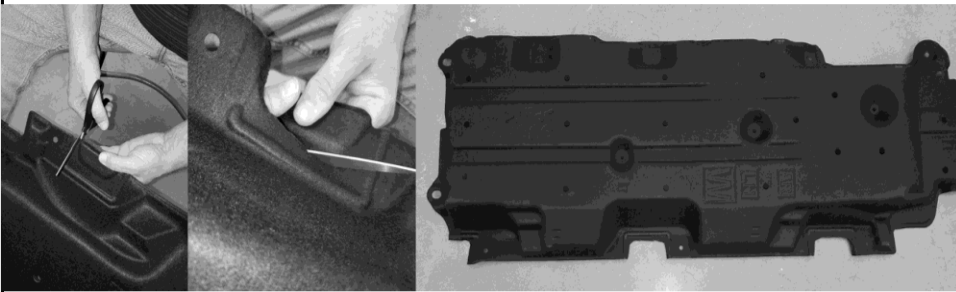
INSTALLATION INSTRUCTIONS

DESCRIPTION: Outback Running Board

7

BELLY PAN TRIMMING CONTINUED

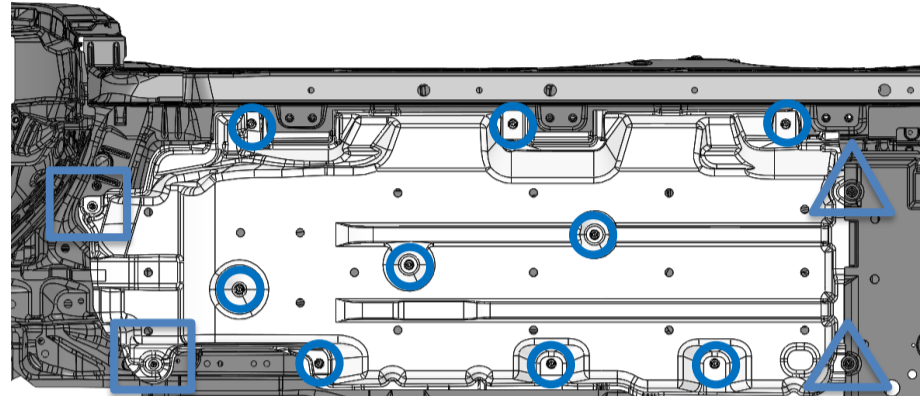
Using Scissors or a sharp cutting tool, trim the belly pan in all three mounting areas. Trim approximately halfway between the raised center area and the surrounding rectangular border. Repeat for opposite side belly pan.



8

INSTALL BELLY PAN

After trimming belly pans in bracket mount locations, re-install belly pans on to vehicle. Re-install plugs (9x per side, circles). Using 3/8" torque wrench and 10mm socket, tighten M6 forward bolts (2x per side, squares) to 7.5Nm. Using 3/8" torque wrench and 12mm socket, tighten M8 rearward bolts (2x per side, triangles) to 18Nm.



9

UNPACK MOUNTING HARDWARE

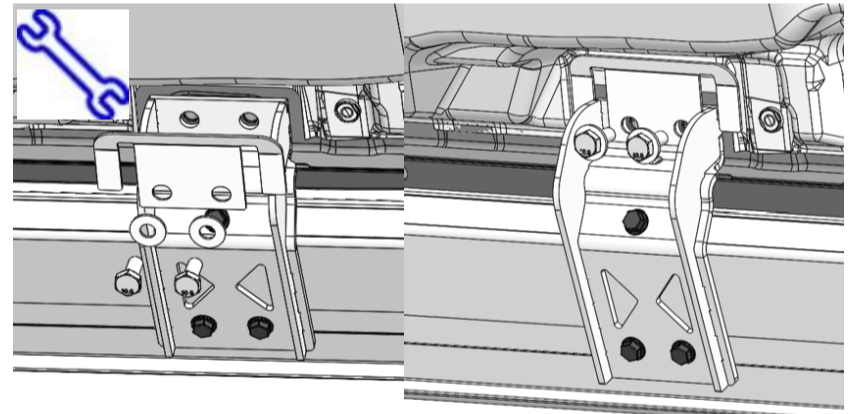
Open the running board package and remove bracket kits (2x). Each bracket kit should contain items shown below.



10

INSTALL BELLY PAN RETENTION PLATES

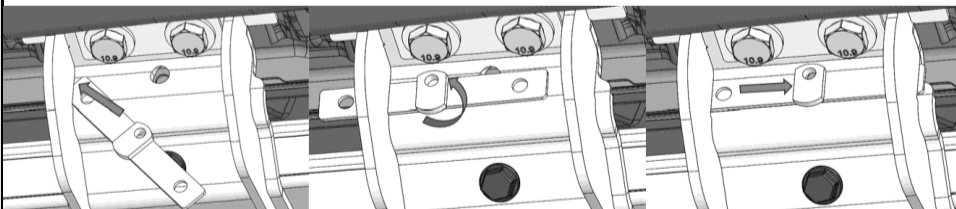
Using two individuals or lift assist, hold the driver side running board in its installed position. Starting at the front mounting location, place a belly pan retention plate against the back of each bracket as shown. Place the M10 washers on the M10 bolts and hand start the bolts into the weld nuts on the vehicle. Hand tighten until flush. Repeat at the middle and rear mounting locations. Repeat step 10 for the passenger side board.



11

INSTALL M6 MOUNTING PLATE

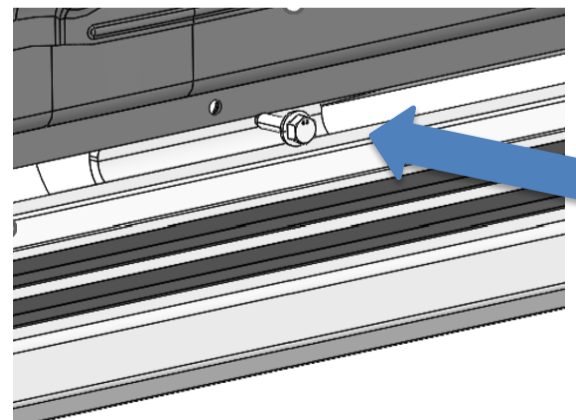
Slide the left hand side of the sill mount plate up the back of the bracket and into the notch on the left hand side. Rotate the sill mount plate counter clockwise while continuing to push the left hand side further into the notch until the sill mount plate is horizontal. Slide the sill mount plate to the right until the threads are aligned with the hole in the back of the bracket.



12

INSTALL M6 SILL BOLTS

Starting from the front driver side location, install the M6 SEMs bolts through the drilled holes in the pinch flange into the threaded M6 Sill Mounting plates. Using the 3/8" torque wrench with extender and 10mm socket, tighten M6 bolts to 4 +/-1 Nm.





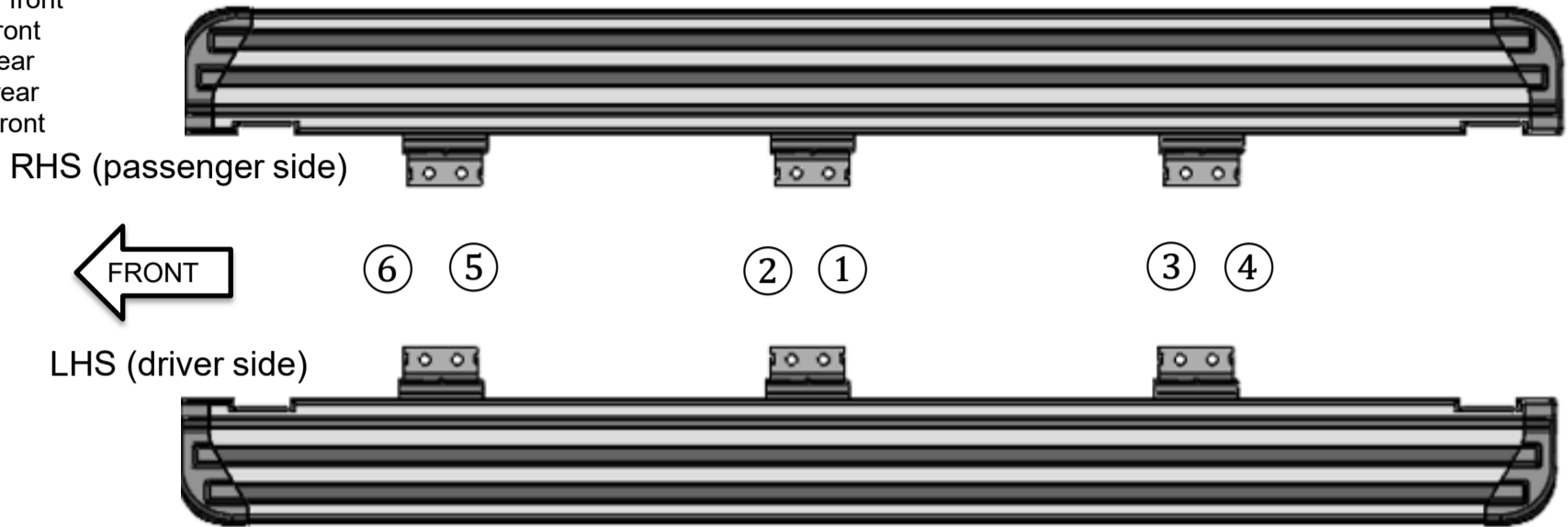
INSTALLATION INSTRUCTIONS

DESCRIPTION: Outback Running Board

13.1

Shown below is the required tightening sequence for proper installation:

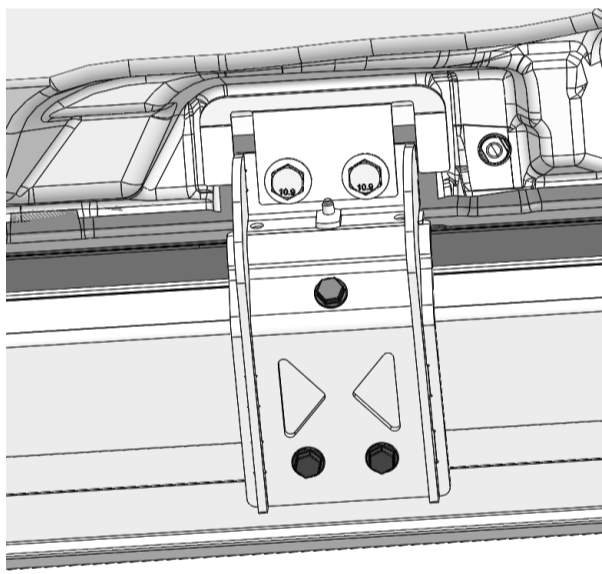
- 1. Center rear
- 2. Center front
- 3. Rear front
- 4. Rear rear
- 5. Front rear
- 6. Front front



13.2

TIGHTEN M10 BOLTS

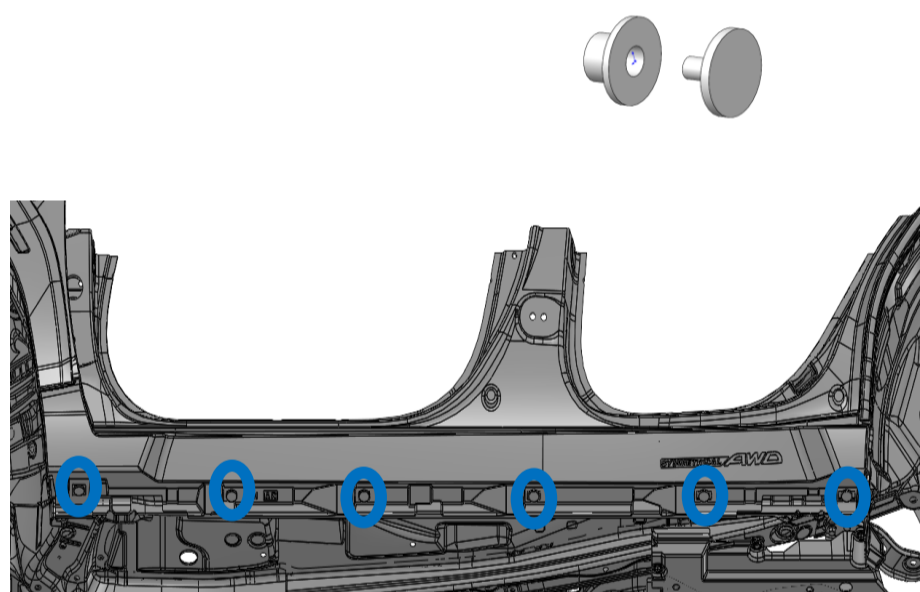
Using 3/8" torque wrench with 17mm sockets, tighten all M10 mounting bolts to 60Nm.



14

INSTALL SIDE TRIM

Open front and rear door driver side doors to allow more room to maneuver trim piece. Press trim gently but firmly into place. Separate plugs from bases and press bases back into position, then install plugs to lock trim piece in place.



15

INSTALL SIDE TRIM CONTINUED

Replace last plug in side trim piece. Repeat step 14 & 15 on passenger side

